Applicant: Serial No.:

Hatfield 09/268,892

Page 2

طبی س (ع 7. (Amended) A method of making a package, comprising:

incorporating an authenticating agent into a component of the package as an in situ product marker, wherein the authenticating agent is a substance that forms detectable free radicals when exposed to ionizing radiation, said authenticating agent being present in a manner such that the free radicals provide a characteristic spectral response when subjected to a spectroscopic analysis capable of detecting free radicals in order to allow authentication of the package from said spectral response.

- 13. (Amended) The method of claim 21, wherein the spectroscopically analyzing comprises electron spin resonance spectroscopy.
- 14. (Amended) The method of claim 21, wherein the given effective amount of radiation comprises at least one of gamma radiation, electron beam radiation, corona discharge, plasma discharge, X-rays and microwave energy.
- 15. (Amended) The method of claim 21, wherein at least one of the one or more authenticating agents comprises alanine.
- 17. (Amended) The method of claim 22, wherein the given effective amount of radiation comprises at least one of gamma radiation, electron beam radiation, corona discharge, plasma discharge, X-rays and microwave energy.
- 18. (Amended) The method of claim 22, wherein the spectroscopically analyzing comprises electron spin resonance spectroscopy.
- 19. (Amended) The method of claim 22, wherein at least one of the one or more authenticating agents comprises at least one of an amino acid, a sugar, and an amine salt of an organic acid.
- 20. (Amended) The method of claim 22, wherein at least one of the one or more authenticating agents comprises alanine.

Applicant: Serial No.:

Hatfield

Page 3

09/268,892

Please add new claims 21-37 as follows:

21. (New) A method of authenticating a package comprising:

providing a package incorporating a given amount of one or more authenticating agents that upon exposure to a given effective dosage of radiation is capable of forming detectable free radicals having a characteristic spectral response;

exposing-at-least-a-portion of a package to be authenticated to the given effective dosage of radiation;

spectroscopically analyzing the irradiated package portion to obtain a spectral response for the irradiated package portion; and

comparing the spectral response for the irradiated package portion to the characteristic spectral response to determine whether the package to be authenticated is authentic.

22. (New) A method of authenticating a package comprising:

providing a package incorporating a given amount of one or more authenticating agents that upon exposure to a given effective dosage of radiation is capable of forming detectable free radicals having a characteristic spectral response;

exposing a representative reference sample of the package incorporating the authenticating agent to the given effective amount of radiation;

spectroscopically analyzing the irradiated representative sample to obtain a spectral response for the irradiated representative sample;

exposing at least a portion of a package to be authenticated to the given effective dosage of radiation;

spectroscopically analyzing the irradiated package portion to obtain a spectral response for the irradiated package portion; and

comparing the spectral response for the irradiated package portion to the spectral response for the irradiated representative sample to determine whether the package to be authenticated is authentic.

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Applicant:

Hatfield

Serial No.:

09/268,892

Page 4

23. (New) The method of claim 22 wherein at least one of the one or more authenticating agents comprises an amino acid.

- 24. (New) The method of claim 22 wherein at least one of the one or more authenticating agents comprises a sugar.
- 25. (New) The method of claim 22 wherein at least one of the one or more authenticating agents comprises an amine salt of an organic acid.
- 26. (New) The method of claim 22 wherein the package comprises a food product, and the one or more authenticating agents are incorporated in the food product.
- 27. (New) The method of claim 22 wherein the package comprises a polymeric film having at least one layer comprising ethylene homopolymer and at least one of the one or more authenticating agents is incorporated in the at least one layer.
- 28. (New) The method of claim 22 wherein the package comprises a polymeric film having at least one layer comprising ethylene/C₃-C₂₀ alpha-olefin copolymer and at least one of the one or more authenticating agents is incorporated in the at least one layer.
- 29. (New) The method of claim 22 wherein the package comprises a polymeric film having at least one layer comprising ethylene/vinyl alcohol copolymer and at least one of the one or more authenticating agents is incorporated in the at least one layer.
- 30. (New) The method of claim 22 wherein the package comprises a polymeric film having at least one layer comprising ethylene/(meth)acrylic acid copolymer and at least one of the one or more authenticating agents is incorporated in the at least one layer.



Applicant:

Hatfield

Serial No.:

09/268,892

Page 5

31. (New) The method of claim 22 wherein the package comprises a polymeric film having at least one layer comprising ethylene/C₁-C₂₀ ester of (meth)acrylic acid copolymer and at least one of the one or more authenticating agents is incorporated in the at least one layer.

- 32. (New) The method of claim 22 wherein the package comprises a polymeric film having at least one layer comprising ethylene/vinyl-acetate-copolymer and at least one of the one or more authenticating agents is incorporated in the at least one layer.
- 33. (New) The method of claim 22 wherein the package comprises a polymeric film having at least one layer comprising polyamide and at least one of the one or more authenticating agents is incorporated in the at least one layer.
- 34. (New) The method of claim 22, wherein the package comprises a polymeric film having at least one layer comprising ionomer and at least one of the one or more authenticating agents is incorporated in the at least one layer.
- 35. (New) The method of claim 22, wherein the package comprises a substance selected from the group consisting of paperboard, chipboard, and cardboard, and at least one of the one or more authenticating agents is incorporated in the substance.
- 36. (New) The method of claim 22 wherein the package comprises a packaging material and the one or more authenticating agents are present in an amount ranging from about 100 ppm to about 5 weight percent based on the weight of the packaging material.

37. (New) The method of claim 22 wherein the package comprises a hot blown film and at least one of the one or more dosimetric agents is incorporated in the hot blown film.

